

# Effects of Buffer Layer and thickness of window-layer on performance of Highly Efficient Polycrystalline Cadmium Sulfide (CdS)/Cadmium Telluride (CdTe) Solar cells

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## Abstract

In this work, the effects of buffer layer and thicknesses of the window layer on performance of CdS/CdTe solar cells were studied. The quality and performance of the buffer layer and active layers was studied as a function of CdS layer thickness using atomic force microscopy and current density – voltage measurements of the corresponding cells, respectively. Short-circuit current density is significantly enhanced by introducing a buffer layer between bottom electrode and CdS. It is also highly dependent on the thicknesses of the window layer and is optimized for a window layer thickness of 50 nm. The optimized devices showed external quantum efficiencies over 85 % at the maximum absorption wavelengths of cadmium telluride and yield short circuit current densities up to 24 mA/cm<sup>2</sup> for air mass (AM) 1.5 conditions (100 mW/cm<sup>2</sup>, 1 sun). The AM 1.5 open circuit voltage reaches 0.82 V and the fill factor 0.73, resulting in an overall power conversion efficiency over 14 %.

## 1. Introduction

CdTe is one of the most popular material for solar-electrical energy conversions as the record efficiencies reached 18.7 % at 2013. But, it is long way to go to reach the theoretical maximum efficiency around 29.5 %. The important loss in superstrate design is the absorption of CdS window layer. Thin layers report relatively high J<sub>SC</sub> but low V<sub>OC</sub>. It is reported that the pinholes in the thin CdS causes the fall in V<sub>OC</sub>. The Roughness of the TCO film also may affect the presence of pinholes.

## 2. Experimental

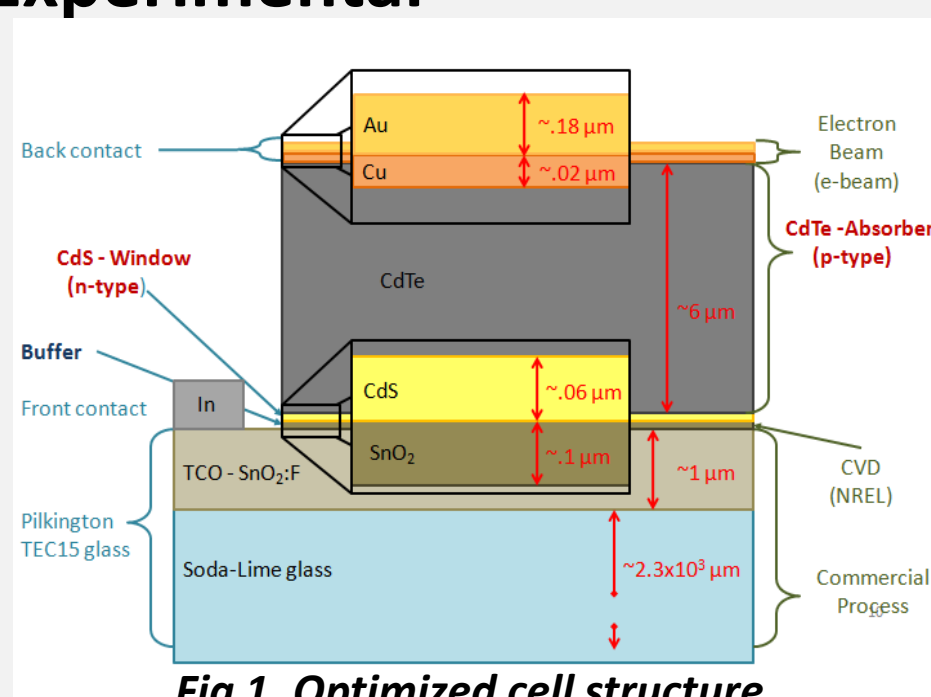


Fig 1. Optimized cell structure.

- ❖ CdS layer grown by Chemical bath deposition.
  - Thickness variation obtained by changing the deposition time.
- ❖ CdTe layer by Close Space Sublimation.
- ❖ SnO<sub>2</sub> buffer layer by Chemical vapor deposition.
- ❖ Top contacts by Electron beam deposition.
- ❖ Four types of devices have made .
  - [1] Thin (50 nm) CdS without buffer layer.
  - [2] Thin (50 nm) CdS with buffer layer.
  - [3] Thick (80 nm) CdS without buffer layer.
  - [4] Thick (80 nm) CdS with buffer layer.
- ❖ CdTe layer kept constant for all four devices.

### 3.2 External Quantum efficiency measurements

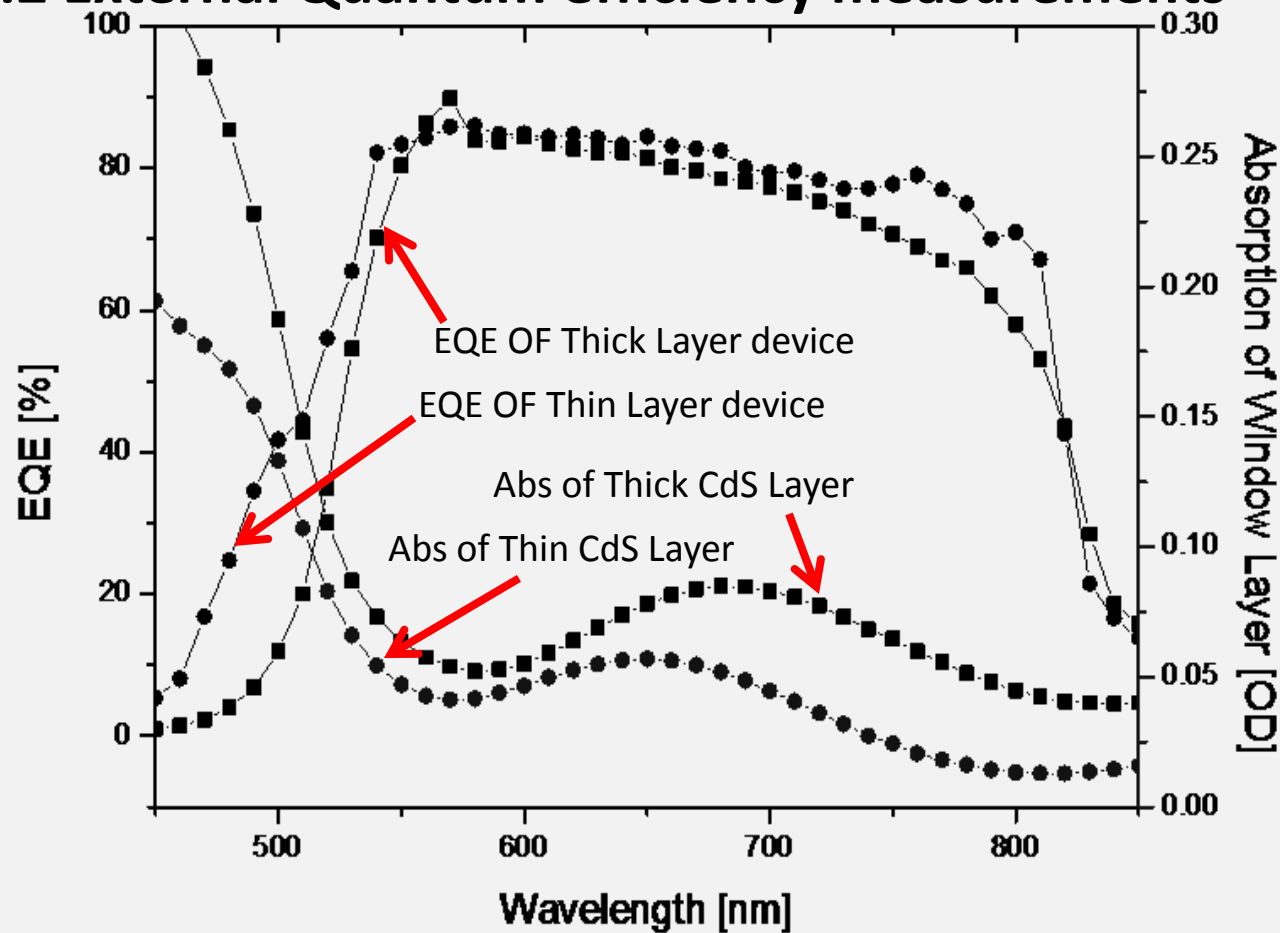


Fig 3. The EQE spectra of the CdS/CdTe solar cells with thick and thin window layers with the absorption spectra of the thick and thin CdS films.

- ❖ The Quantum efficiency spectra clearly shows the variation in the region below 550 nm due to the absorption of CdS window layer.
- ❖ The scattering in the red region also considerably high for the thick CdS layer.
- ❖ The thin CdS is more transparent which enhances the spectral use of the cell.
- ❖ The slope in deep penetration at 850 nm is due to the scattering.

## 3. Results

### 3.1 Comparison of cell performance, J-V Measurements

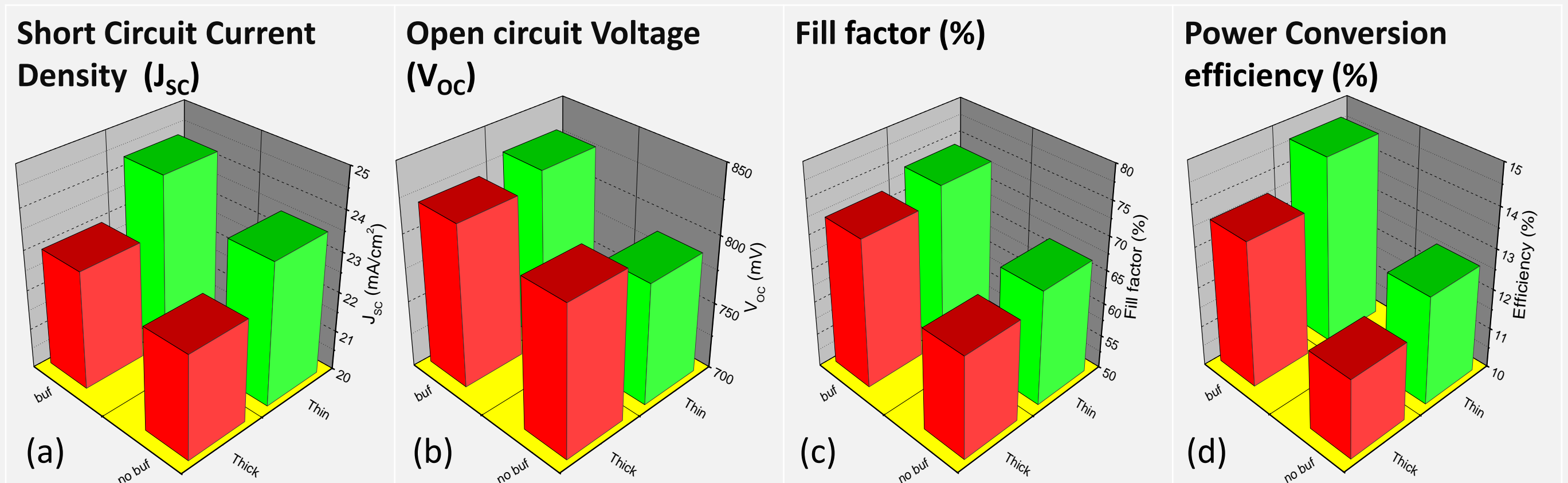


Fig 2. Comparison of (a) J<sub>SC</sub>, (b) V<sub>OC</sub>, (c) Fill factor and (d) Conversion efficiencies of the fabricated thin and thick CdS layer devices with and without buffer layer.

- ❖ J<sub>SC</sub> of the thin CdS device is more than that of thick CdS device.
- ❖ J<sub>SC</sub> of the thin CdS device increases rapidly with presence of buffer layer.
- ❖ No significant changes in thick CdS layer device due to the buffer layer.
- ❖ V<sub>OC</sub> of the thick CdS layer device is greater than that of thin layer device.
- ❖ V<sub>OC</sub> of the thin CdS layer device improved nearly equal to that of the thick film device when the buffer layer is introduced.
- ❖ Fill factor is strongly depends on the buffer layer.
- ❖ The fill factor has improved nearly 8 % after the buffer layer is introduced.
- ❖ Presence of buffer layer improves the conversion efficiencies considerably.
- ❖ With buffer layer, the thin film device shows maximum conversion efficiency.

### 3.3 Roughness of buffered and unbuffered surfaces

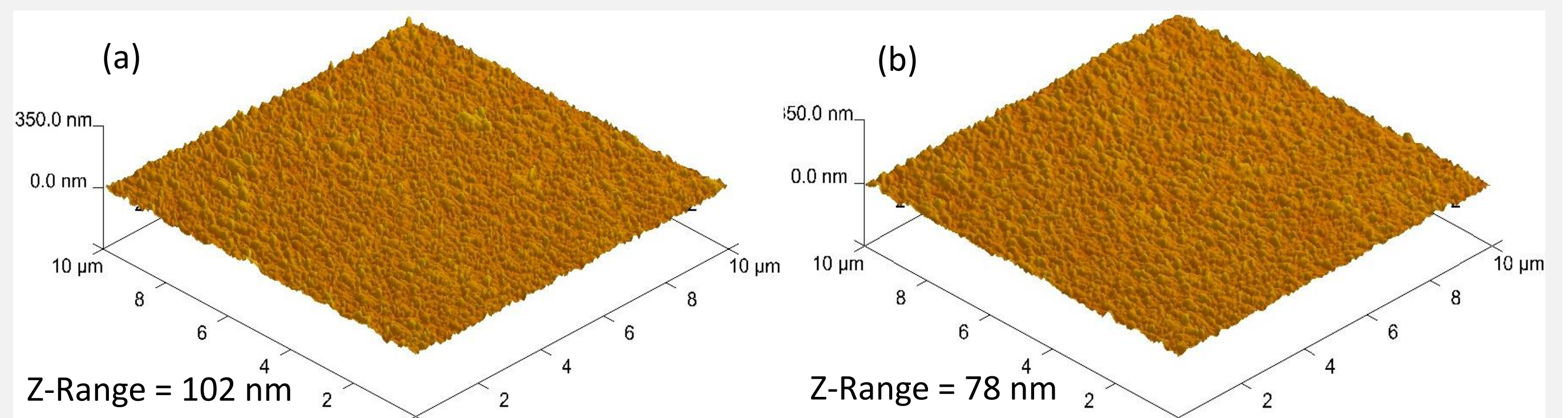


Fig 4. The AFM image of (a) bare FTO used for cell fabrication and (b) FTO/Sputtered SnO<sub>2</sub> buffer layer glasses.

- ❖ The Z ranges of the surfaces were 78 nm and 102 nm respectively.
- ❖ The Z-Range of the unbuffered TCO layer is nearly double of the thickness of thin CdS layer.
- ❖ Sharp pin shaped nanostructures also observed in the unbuffered ITO layer.
- ❖ This may increases the probability of presence of pinholes and formation localized TCO/CdTe contacts during the high temperature deposition of CdTe layer which reduce the V<sub>OC</sub>.
- ❖ The presence of buffer layer smooth the TCO surface and provide a barrier layer to avoid TCO/CdTe contacts that results drop in V<sub>OC</sub>.

## 4. Conclusions

- ❖ Thin CdS layer with improved transmission makes the J<sub>SC</sub> better.
- ❖ Buffer layer smooths the surface and reduce the presence of pin holes in CdS layer.
- ❖ The buffer layer avoids the TCO – CdTe junctions and improves the fill factor and V<sub>OC</sub> for the thin CdS layer device.
- ❖ High efficiency of nearly 15 % is achieved for an optimized CdS/CdTe device with thin CdS and buffer layer.

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