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Development of a grain-milk food supplement and determination of physico-chemical properties

*W. W. An*upama¹, *H. M. T. Herath*^{2*}, *D. U. Rajawardene*² and *J. M. J.* K. *Jayasinghe*¹

 ¹ Department of Food Science and Technology, Faculty of Applied Science, University of Sri Jayewardenepura, Sri Lanka
² Food Technology Section, Modern Research and Development Complex, Industrial Technology Institute, Sri Lanka

* Correspondence: theja@iti.lk

Food supplements are popular in worldwide due to their health-related functional properties. The objective of this study was to develop a nutritious grain-milk food supplement using locally available whole grains. Food supplements were prepared using 35 % and 40 % grain mixtures of pre-determined ratios (Red rice 45 %, Red cowpea 25 %, Barley 20 %, Sesame 10 %) with UHT milk and sugar followed by wet blending and pasteurizing (at 90 – 95 °C, 30 *mmmiiiinnnn*). The two best formulas of food supplements containing 35 % and 40 % grain mixture with different milk ratios (57 % and 52 % respectively) were selected based on sensory evaluation. In

35 % and 40 % food supplements, the physical properties of pH, titratable acidity, water activity, total solids, and solid non-fat were (6.63 \pm 0.02 %, $6.66 \pm 0.01\%$). $(0.01 \pm 0.001\%)$ 0.02 ± 0.001 %), $(0.99 \pm 0.001\%)$ 0.99 ± 0.001 %), (32.28 ± 0.21 %, 34.01 ± 0.43 %) and (28.89 ± 0.23 %, 29.88 ± 0.44 %) respectively. The supplements with 35 % and 40 % grain mixture had ash, fat, crude fiber, protein, total carbohydrate, caloric value and total $(0.73 \pm 0.001\%)$ $0.77 \pm 0.00 \%$) (3.31 ± 0.05 %, sugar contents of $(0.689 \pm 0.001\%)$ 0.78 ± 0.001 %), 3.99 ± 0.06 %). $(8.15 \pm 0.015 \%)$ 8.39 ± 0.001 %), (20.01 ± 0.45 %, 21.78 ± 0.55 %), (142.45 ± 2.15 kcal, 156.55 ± 1.72 kcal) and $(12.12 \pm 0.09\%, 11.99 \pm 0.03\%)$ respectively. Zinc, iron, sodium, magnesium, calcium, and potassium content (mg/kg) in supplements with 35 % and 40 % grain mixture were $(1.04 \pm 0.05, 4.78 \pm 0.35), (3.04 \pm 0.05, 4.78)$ 3.44 ± 0.23), (159.00 ± 2.83 , 86.16 ± 2.31), (84.97 ± 1.41 , 191.21 ± 6.12), (173.71 ± 2.61) 386.6 ± 15.30) and (367.28 ± 6.29) 386.6 ± 15.3) respectively. Among vitamin B components, only B5 was detected (0.7 mg and 0.5 mg per 100 g) respectively. The self-life of the products was found to be up to 10 days. Although both samples were highly acceptable, overall analysis showed that the 40 % grain mixture supplement had slightly higher nutritional values and sensorial characteristics.

Keywords: Food supplement, Multigrain, Pachchaperumal, Red cowpea, Barley.