

Analysis of physical and functional properties of starch-based polyphenol incorporated bioplastic

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Conventional plastics are slow to degrade and contribute to environmental pollution, while bioplastics offer a sustainable, eco-friendly alternative, reducing waste and promoting environmental stewardship. Starch-based bioplastics are particularly promising for applications such as packaging in agriculture, while antioxidant-incorporated bioplastics enhance stability, functionality, and shelf life, making them a sustainable solution. This research focuses on analyzing the physical and functional properties of starch-based polyphenol incorporated bioplastic with three sample types: bioplastic made from starch (SP0) as control, and starch-based bioplastics with 2% (SP2) and 4% (SP4) polyphenol incorporation. The results for bioplastic samples SP0, SP2, and SP4 showed notable variations across key parameters. The moisture content was $18.4 \pm 0.3\%$, $19.21 \pm 0.06\%$, and $20.45 \pm 0.47\%$, while total solids were $81.6 \pm 0.19\%$, $80.79 \pm 0.1\%$, and $79.56 \pm 0.1\%$, and ash content was $0.21 \pm 0.03\%$, $0.87 \pm 0.05\%$, and $1.33 \pm 0.01\%$, respectively. Thickness and density values for SP0, SP2, and SP4 were 0.35 ± 0 mm, 0.37 ± 0.01 mm, and 0.37 ± 0.01 mm, and 1.21 ± 0.02 g/mL, 1.24 ± 0.04 g/mL, and 1.26 ± 0.02 g/mL, respectively. Tensile strength increased from 5.04 ± 0.08 MPa (SP0) to 8.75 ± 0.07 MPa (SP4), while elongation rates decreased from $10.24 \pm 0.12\%$ (SP0) to $6.99 \pm 0.01\%$ (SP4). Biodegradation weight loss (%) increased from 6 ± 0.006 , 12 ± 0.005 , 17.5 ± 0.005 , and 25 ± 0.002 in SP0 to 7.87 ± 0.005 , 14.8 ± 0.008 , 21.7 ± 0.016 , and 28.99 ± 0.02 in SP4 at days 5, 10, 15, and 20, respectively. Polyphenol content of SP0 remained constant (0.0002 ± 0.0001) over 20 days, while SP2 showed 0.1304 ± 0.0001 (day 0) declining to 0.1227 ± 0.0053 (day 20), and SP4 decreased from 0.281 ± 0.0003 to 0.2759 ± 0.0003 . Antioxidant activity for SP0, SP2, and SP4 at day 0 was 0.63 ± 0.21 , 13.11 ± 0.48 , and 18.74 ± 0.42 , reducing to 0.53 ± 0.11 , 11.01 ± 0.64 , and 15.66 ± 0.42 by day 20, respectively. Water vapor permeability (WVP) and water vapor transmission rate (WVTR) were $6.56 \times 10^{-12} \pm 0.13$ and $4.75 \times 10^{-12} \pm 0.23$ for SP0, $6.1 \times 10^{-12} \pm 0.56$ and $4.18 \times 10^{-12} \pm 0.46$ for SP2, and $5.79 \times 10^{-12} \pm 0.08$ and $3.97 \times 10^{-12} \pm 0.18$ for SP4, respectively. Overall, these findings illustrate the impact of incorporated polyphenol in the starch-based bioplastics.

Keywords: Starch; Polyphenol; Bioplastic; Biodegradation; Antioxidant activity